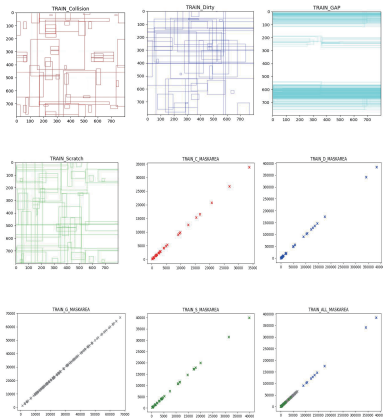


Analysis

● The distribution of the original training set

Type	NG				OK
	Collision	Dirty	Gap	Scratch	
Quantity	51	43	194	53	1885
Percentage	2.29%	1.93%	8.72%	2.38%	84.68%

● The location characteristic of defects in train dataset

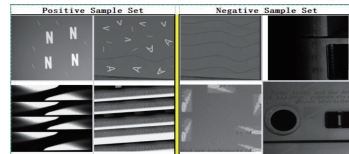
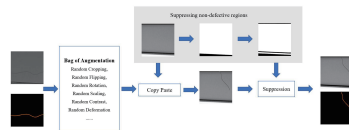


● Step 1: Data Augmentation

- Random small rotation.
- Random integer multiples of 90° rotation.
- Random flip.
- Random brightness.
- Some of the different samples are cleaned.
- Randomly expand to 11000.

The final score of this validation is : 0.216.

● Step 2: Defect Mask-CopyPaste

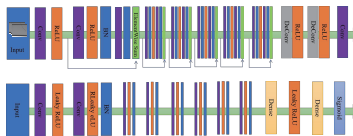
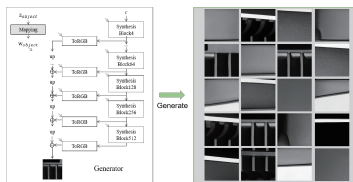
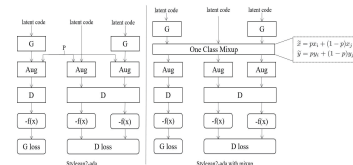


- Augmenting positive samples with excessive killing features.
- Conducting appearance transfer on certain negative samples using DM-CP.

The final score here is : 0.248.

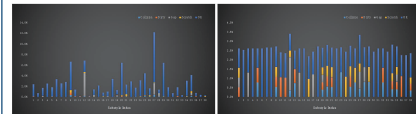
Methods

● Step 3: GAN



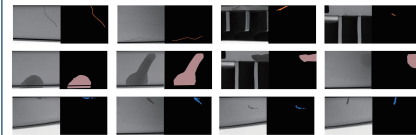
The richness of defect appearance was increased based on GAN method, and we achieve 0.256 score on leader board.

● Step 4: Subtype Analysis



There is a serious imbalance between the sub-patterns of positive and negative samples. Through the analysis, the sample balance is carried out based on sub-patterns. The score is 0.263 after applying sample balance.

● Step 5: Ensemble



We achieve the final score 0.270.

Experimental Result

● The mAP results of Different Methods

Method	mAP
Baseline	0.172
Data Augmentation	0.216
Local Data Augmentation + DM-CP	0.248
Local Data Augmentation + GAN	0.256
Data Augmentation + Sub-Appearance	0.263
Data Augmentation + Sub-Appearance + GAN + DM-CP	0.270